

Solder pot plug and socket

SOLDER POT PLUG AND SOCKET

71 (1)







Solder pot socket

Features

- The socket contacts are formed by high-speed stamping presses to obtain the advantages of cold working. They are therefore highly elastic, which in turn ensures reliable connection even after many mating cycles.
- The dimples in the plug shell ensure continuity between it and the socket shell, thus providing complete shielding.
- Costs are kept low by selective gold plating the contacts.
- The solder cup portions of the contacts are tin-plated for easy soldering.
- Insulator housings are made of a heat-resistant glass-filled PBT resin.
- * Refer to "General Instruction and Notice when using Terminals and Connectors" at the end of this catalog.
- * Contact JST for details.
- * Compliant with RoHS.

Standards -

Specifications -

Materials

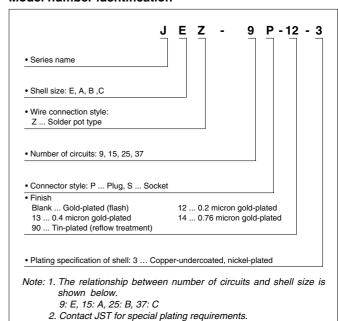
Connector	Part name	Material and Finish			
Plug	Contact	Brass, gold-plated product: Nickel-undercoated, Mating part; gold-plated Solder tail; tin-plated (reflow treatment) tin-plated product: Copper-undercoated, tin-plated (reflow treatment)			
	Insulator	Glass-filled PBT, UL94V-0, black			
	Shell	Steel, copper-undercoated, nickel-plated			
Socket	Contact	Phosphor bronze, gold-plated product: Nickel-undercoated, Mating part; gold-plated Solder tail; tin-plated (reflow treatment) tin-plated product: Copper-undercoated, tin-plated (reflow treatment)			
	Insulator	Glass-filled PBT, UL94V-0, black			
	Shell	Steel, copper-undercoated, nickel-plated			

Characteristics

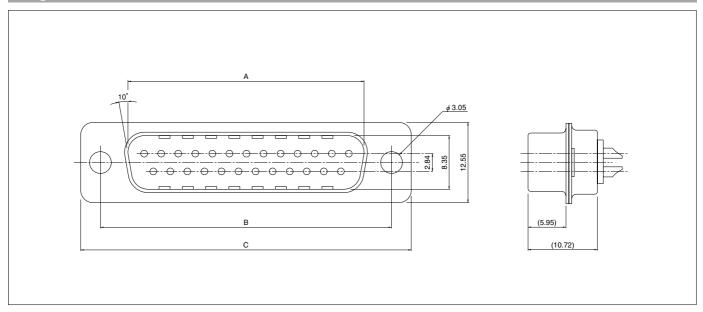
Current rating	3 A AC, DC (2 A for 37 circuits)
Voltage rating	250 V AC, DC
Temperature range	-40°C to +85°C (including temperature rise in applying electrical current)
Contact resistance	Initial value/ 15 m Ω max. After environmental tests/ 30 m Ω max.
Insulation resistance	5,000 M Ω min.
Withstanding voltage	1,000 VAC/minute

Note: Contact JST for details.

Model number identification



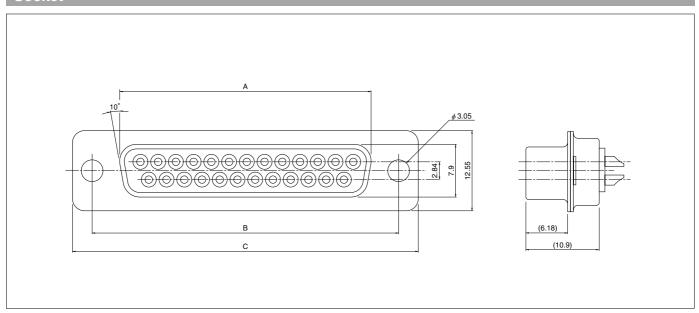
Plug



Circuits	Mode	el No.		Q´ty / box		
Circuits	Gold-plated	Tin-plated	A	В	С	Q ty / box
9	JEZ-9P-3	JEZ-9P-90-3	16.92	24.99	30.80	100
15	JAZ-15P-3	_	25.25	33.32	39.14	100
25	JBZ-25P-3	JBZ-25P-90-3	38.97	47.04	53.04	50
37	JCZ-37P-3	JCZ-37P-90-3	55.43	63.50	69.32	50

RoHS compliance Gold-plated products display (LF)(SN) on a label.

Socket



Circuits	Mode	el No.		04.4		
Circuits	Gold-plated	Tin-plated	Α	В	С	Q´ty / box
9	JEZ-9S-3	JEZ-9S-90-3	16.34	24.99	30.80	100
15	JAZ-15S-3	JAZ-15S-90-3	24.67	33.33	39.14	100
25	JBZ-25S-3	JBZ-25S-90-3	38.38	47.04	53.04	50
37	JCZ-37S-3	JCZ-37S-90-3	54.84	63.50	69.32	50

RoHS compliance Gold-plated products display (LF)(SN) on a label.



DSUBMINIATURE CONNECTOR J SERIES Right angle through-hole plug and socket

RIGHT ANGLE THROUGH-HOLE PLUG AND SOCKET

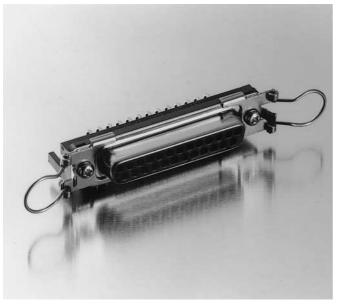




Right angle through-hole plug (with hexagonal lock screw blocks)



Right angle through-hole socket (with rectangular lock screw blocks)



Right angle through-hole socket (with bail lock)

Features

- The socket contacts are made by high-speed stamping presses. This promotes the uniform elasticity of the twin-contact mating sections and therefore ensures reliable contact even after repeated mating cycles. The solder tails are U-shaped for extra strength.
- · Costs are minimized by selective gold plating, high speed stamping presses, and completely automated assembly.
- To ensure complete shielding, a wide variety of grounding adapters are available so that the sockets can be grounded to different kinds of supporting structures.
- · Metric, inch or other lock screw blocks are available for fastening mating plugs.

Specifications

Materials

Part na	ame	Material and Finish
Contact	Plug	Brass, gold-plated product: Nickel-undercoated, Mating part; gold-plated Solder tail; tin-plated (reflow treatment) tin-plated product: Copper-undercoated, tin-plated (reflow treatment)
Simusi	Socket	Phosphor bronze, gold-plated product: Nickel-undercoated, Mating part; gold-plated Solder tail; tin-plated (reflow treatment) tin-plated product: Copper-undercoated, tin-plated (reflow treatment)
Insulator		Glass-filled PBT, UL94V-0, black
Shell		Steel, copper-undercoated, nickel-plated
Hexagonal lock	screw block	Steel, copper-undercoated, nickel-plated
Rectangular lock	screw block	Zinc, copper-undercoated, nickel-plated
Grounding adapter havin	g a 3.2 mm dia. hole	Steel, copper-undercoated, nickel-plated
Grounding adapter having	an M3 tapped hole	Gleet, copper-undercoated, micker-plated
Grounding adapter having	a spring lock lever	Brass, nickel-undercoated, tin/copper alloy-plated
Spring locks Bail lock Accepts bail locks		Stainless steel

Characteristics

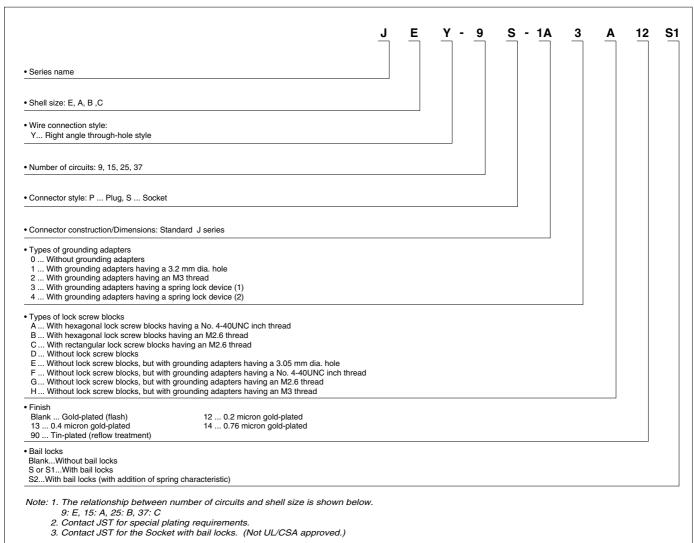
Current rating	3 A AC, DC (2 A AC, DC for 37 circuits)				
Voltage rating	250 V AC, DC				
Temperature range	-40°C to +85°C (including temperature rise in applying electrical current)				
Contact resistance	Initial value/ 15 m Ω max. After environmental tests/ 30 m Ω max.				
Insulation resistance	5,000 M Ω min.				
Withstanding voltage	1,000 VAC/minute				
Applicable PC board thickness	1.6 mm				

Note: Contact JST for details.

Standards -

- * Refer to "General Instruction and Notice when using Terminals and Connectors" at the end of this catalog.
- * Contact JST for details.
- * Compliant with RoHS.

Model number identification



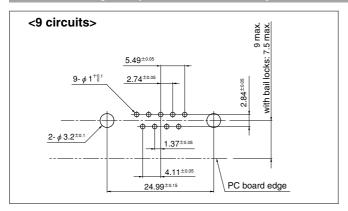
Rig	ght angle th	rough-hole լ	olug						Type A	Type B
		A 0 0 0 0 0 0 0 0 0 0 0 0 0 0 0 0 0 0 0		3.2	12.56	H	D 2.84	0.6	With hexagonal lock screw blocks(H: 6.3 mm)	With hexagonal lock screw blocks (H: 6.3 mm)
_		B C				(5.95)	E (18.6)		having a No.4-40UNC inch thread	having an M2.6 thread
_		block (for Types A, B & 0	·)	Di	monsions	(mm)		200		
Cir- cuits	Gold-plated plug	Tin-plated plug	Α	В	mensions C	(mm)	E	Q'ty / box		
9	JEY-9P-1A**	JEY-9P-1A**90	16.90	24.99	30.80	8.1	9.52	100		
15	JAY-15P-1A**	JAY-15P-1A**90	25.25	33.33	39.14	8.1	9.52	100		
25	JBY-25P-1A**	JBY-25P-1A**90	38.97	47.04	53.00	8.2	9.62	50		
Note: *'	*4, 5 * shows the location of for example, if a 9-cir	3 RoHS compliance in RoHS compliance in where a two-digit code (country in rouit gold-plated (flash) punding adapters is requi	This productionsee the table blug with he	le below for exagonal lo	codes) sh ck screw bi	ould be ent locks havin	g a No.4-40	DUNC inch	No.4-40UNC	M2.6
*1 With	out grounding	g adapters							0A	0B
	grounding ad a 3.2 mm dia.		E	9			00		1A	1B
	grounding ad an M3 thread		E						2A	2B
	grounding ad a spring lock								3A	3B
	grounding ad a spring lock		Ć							_

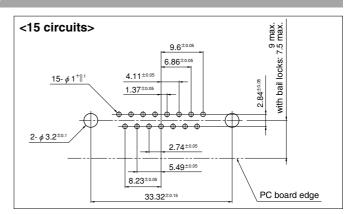
Type C	Type D	Type E	Type F	Type G	Type H
With rectangular lock screw blocks (H: 6.2 mm)	Without lock screw blocks	Without lock screw bl E: Grounding adapter has F, G, H: Grounding adapt	s no thread.	ecuring separately-purchas	sed lock screw blocks (*2)
having an M2.6 thread		Use a lock screw block of Model number JFS-()S-C1N.	*1: No.4-40UNC inch thread *2: Model number JFS-4S-()1W(M)	*1: M2.6 thread *2: Model number JFS-2.6S-()1W(M)	*1: M3 thread *2: Model number JFS-3S-()1W(M)
M2.6		\$\frac{1}{43.05}\$	No.4-40UNC	M2.6	M3
0C	0D		—		
1C	1D		1F	1G	
2C	2D	2E	2F	2G	
3C	3D	3E	3F	3G	
					4H

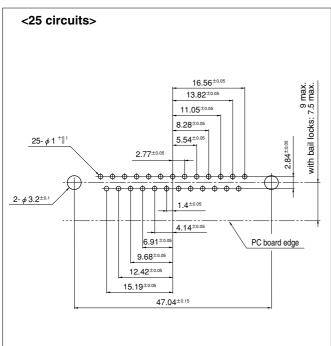
Rig	ght angle th	rough-hole	socket	t					Type A	Type B
	10°	A 000000000000000000000000000000000000		7.9	H		2.84			
ł: Hain	ht of the lock screw	B C block (for Types A, B & 6			6.18	3 E (18.8)	0.6		With hexagonal lock screw blocks(H: 6.3 mm) having a No.4-40UNC	With hexagonal lock screw blocks(H: 6.3 mm) having an M2.6 thread
		del No.		Di	mensions	(mm)		Oli /	inch thread	
Cir- cuits	Gold-plated socket	Tin-plated socket	Α	В	C	(IIIIII)	E	Q'ty / box		
9	JEY-9S-1A**	JEY-9S-1A**90	16.34	24.99	30.81	8.1	9.52	100		
15	JAY-15S-1A**	JAY-15S-1A**90	24.67	33.32	39.14	8.1	9.52	100		
25	JBY-25S-1A**	JBY-25S-1A**90	38.38	47.04	53.04	8.2	9.62	50		
37	JCY-37S-1A**	JCY-37S-1A**90	54.84	63.50	69.32	8.2	9.62	50		
Note:1.	*4, 5 ** shows the location if a 9-circuit gold-pla and without groundi	, 3 RoHS compliance RoHS compliance in where a two-digit code ated (flash) socket with h ng adapters is required, duction depending on a d	This produce (see the ta exagonal lo specify the	able below ock screw b model num	for codes) : locks havir	should be e ng a No.4-4	10UNC inch		No.4-40UNC	M2.6
ı Vith	out grounding	g adapters							0A	0В
	grounding ac a 3.2 mm dia		E	3			000		1A	1B
3 With vith	grounding ac an M3 thread	dapters					0		2A	2B
	grounding ac a spring lock								3A	3B
	grounding ac a spring lock		Á						_	_

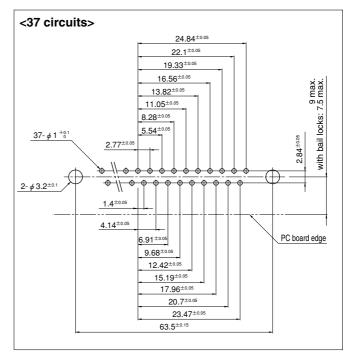
Type C	Type D	Type E	Type F	Type G	Type H
		The state of the s	O CONTRACTOR OF THE PARTY OF TH	(a)	CONTRACTOR OF THE PARTY OF THE
With rectangular lock screw blocks (H: 6.2 mm)	Without lock screw blocks	Without lock screw b	s no thread.	ecuring separately-purchas	ed lock screw blocks (*2)
having an M2.6 thread		Used a lock screw block [model number JFS-()S-C1N]	*1: No.4-40UNC inch thread *2: Model number JFS-4S-()1W(M)	*1: M2.6 thread *2: Model number JFS-2.6S-()1W(M)	*1: M3 thread *2: Model number JFS-3S-()1W(M)
M2.6		#3.05	No.4-40UNC	M2.6	M3
0C	0D				
1C	1D	1E	1F	1G	
2C	2D	2E	2F	2G	
3C	3D	3E	3F	3G	
_					4H

PC board layout (viewed from component side)





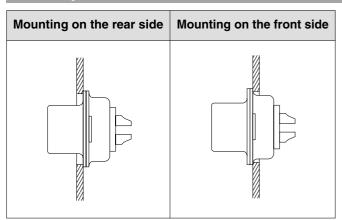




Note: 1. Tolerances are non-cumulative: ±0.05 mm for all centers.

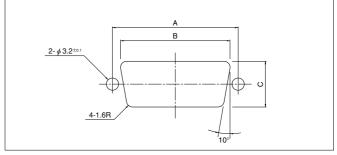
2. Hole dimensions differ according to the type of PC board and piercing method. The dimensions above should serve as a guideline. Contact JST for details.

Panel layout



The connector can be mounted either on the front side or on the rear side of the panel as shown above.

Use M2.5 or M2.6 screws for installation.



Circuits	A ^{±0.15}	B±0.2	C ^{±0.2}
9	24.99	20.6	12.0
15	33.32	28.8	12.0
25	47.04	42.6	12.0
37	63.50	59.0	12.0

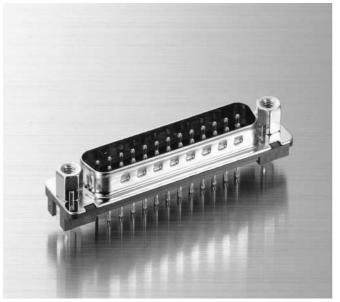
Note: The dimensions above should serve as a guideline. Contact JST for details.



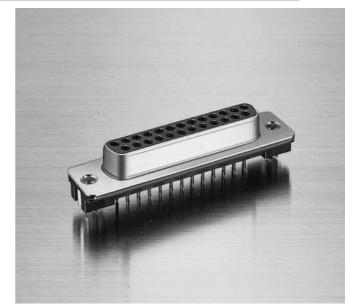
DSUBMINIATURE CONNECTOR J SERIES Straight through-hole plug and socket

STRAIGHT THROUGH-HOLE PLUG AND SOCKET





Straight through-hole plug (with hexagonal lock screw blocks)



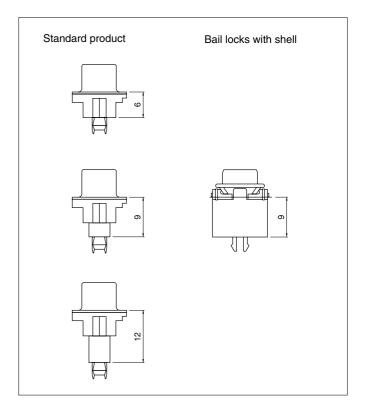
Straight through-hole socket (without lock screw blocks, but with grounding adapters having a No.4-40UNC inch thread)

Features

- Three standard types are available with different dimensions between the flange and solder tail: 6 mm, 9 mm, and 12 mm.
- The roots of the contact leads are covered to prevent flux from rising into the connector during soldering.
- A grounding adapter with a spring lock device allows the connector to be temporarily secured onto the printed circuit board so that the connector can be soldered easily.

Standards -

- Recognized E60389
- ⊕ Certified LR20812
- * Refer to "General Instruction and Notice when using Terminals and Connectors" at the end of this catalog.
- * Contact JST for details.
- * Compliant with RoHS.



Specifications -

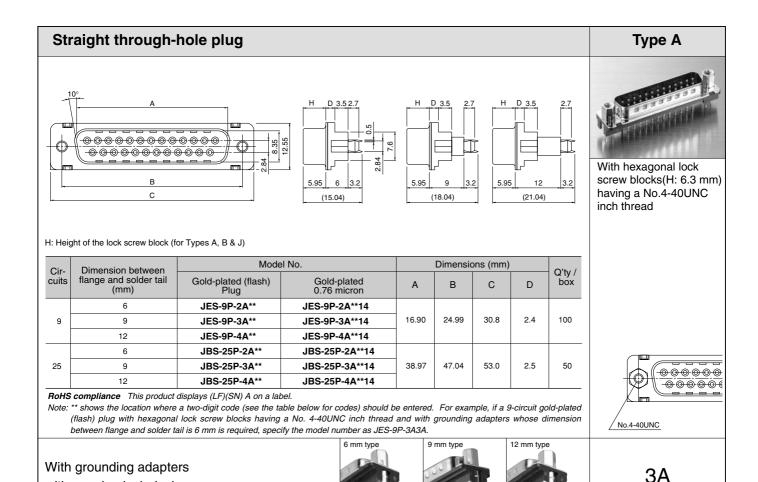
Materials

Part nam	е	Material and Finish			
	Plug	Brass, gold-plated product: Nickel-undercoated, Mating part; gold-plated Solder tail; tin-plated (reflow treatment)			
Contact	Socket	Phosphor bronze, gold-plated product: Nickel-undercoated, Mating part; gold-plated Solder tail; tin-plated (reflow treatment)			
Insulator		Glass-filled PBT, UL94V-0, black			
Shell		Steel, copper-undercoated, nickel-plated			
Heaxagonal lock sci	rew block	Steel, copper-undercoated, nickel-plated			
Grounding adapter	Cutting product	Brass, nickel-undercoated, tin/copper alloy-plated			
with spring lock device	Stamping product	Brass, tin-plated (reflow treatment)			
Spring lock	Bail locks	Stainless steel			
	Accepts bail locks				

Characteristics

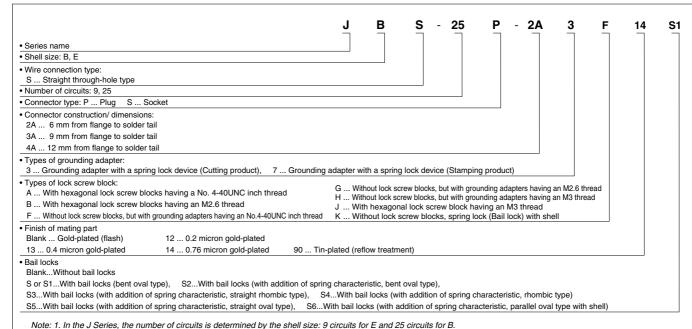
Current rating	3 A AC, DC
Voltage rating	250 V AC, DC
Temperature range	-40°C to +85°C (including temperature rise in applying electrical current)
Contact resistance	Initial value/ 15 m Ω max. After environmental tests/ 30 m Ω max.
Insulation resistance	5,000 M Ω min.
Withstanding voltage	1,000 VAC/minute
Applicable PC board thickness	1.6 mm

^{*}Contact JST for details.



with a spring lock device

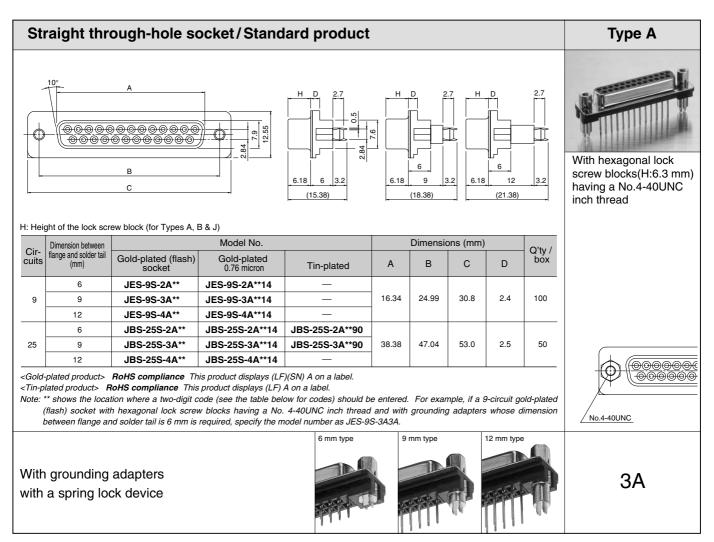
Model number identification



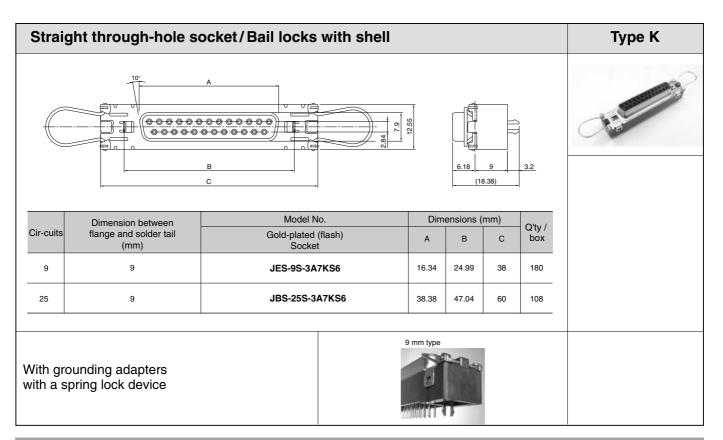
2. Contact JST for special plating requirements.

- 3. Contact JST for the dimensions between the flange and solder tail other than those listed above.
- 4. Grounding adapters that can secure printed circuit boards are also available.
- 5. Contact JST for the Receptacle with spring lock devices. (Not UL/CSA approved.)

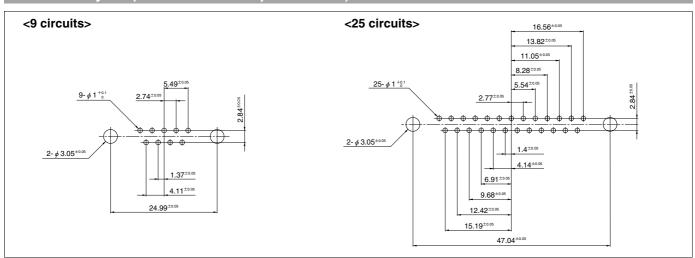
Type B	Type F	Type G	Type H	Type J
9999999	7 7 7 7 7 7 7 7 7 7 7 7 7 7 7 7 7 7 7 7	A S S S S S S S S S S S S S S S S S S S	7 7 7 7 7 7 7 7 7 7 7 7 7 7 7 7 7 7 7 7	9999999
With hexagonal lock screw blocks (H: 6.3 mm)		apters have a thread (*1) fo ck screw blocks (*2)	or securing separately-	With hexagonal lock screw blocks (H: 6.3 mm)
having an M2.6 thread	*1: No.4-40UNC inch thread *2: Model number SFS-4S-()1W(M)	*1: M2.6 thread *2: Model number SFS-2.6S-()1W(M)	*1: M3 thread *2: Model number SFS-3S-()1W(M)	having an M3 thread
00000	00000	00000	00000	00000
M2.6	No.4-40UNC	M2.6	<u></u>	<u></u>
3B	3F	3G	3H	3J



Type B	Type F	Type G	Type H	Type J
With hexagonal lock screw blocks (H: 6.3 mm)	Without lock screw blocks F, G, H: Grounding adapte lock screw blocks	rs have a thread (*1) for securing	g separately-purchased	With hexagonal lock screw blocks (H: 6.3 mm)
having an M2.6 thread	*1: No.4-40UNC inch thread *2: Model number SFS-4S-()1W(M)	*1: M2.6 thread *2: Model number SFS-2.6S-()1W(M)	*1: M3 thread *2: Model number SFS-3S-()1W(M)	having an M3 thread
M2.6	No.4-40UNC	M2.6	M3	M3
3B	3F	3G	3H Note: JBS-25S-2A3H is excluded.	3J



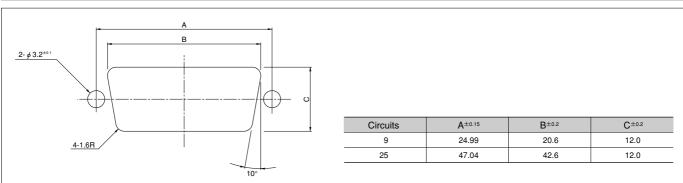
PC board layout (viewed from component side)



Note: 1. Tolerances are non-cumulative: ±0.05 mm for all centers.

2. Hole dimensions differ according to the type of PC board and piercing method. The dimensions above should serve as a guideline. Contact JST for details.

Panel layout





Crimp style plug and socket

CRIMP STYLE PLUG AND SOCKET

B2**R**





Features

- The contacts of this plug are formed by high-speed stamping presses into continuous strips that can be automatically fed into our compact crimping machines. Much less time is required to assemble CRT and RS-232C round cables using this plug than when soldering connections.
- The contacts in this connector are selectively gold-plated.
 Moreover, JST's advanced technological knowledge and
- experience are fully utilized to significantly reduce production costs.
- The dimples in the connector shell provide the ground connection and are important factors in preventing electromagnetic interference. The contact has a lance that can be visually checked during assembly. This assures accurate assembly and reduces defects.

Specifications -

Materials

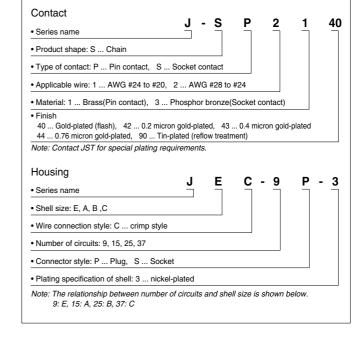
Connector	Part name	Material and Finish
Plug	Contact	Brass, gold-plated product: Nickel-undercoated, Mating part; gold-plated Crimping part; tin-plated (reflow treatment) tin-plated product: tin-plated (reflow treatment)
	Insulator	Glass-filled PBT, UL94V-0, black
	Shell	Steel, copper-undercoated, nickel-plated
	Contact	Phosphor bronze, nickel-undercoated, Mating part; gold-plated Crimping part; tin-plated (reflow treatment)
Socket	Insulator	Glass-filled PBT, UL94-0, black
	Shell	Steel, copper-undercoated, nickel-plated

Characteristics

Current rating	3 A AC, DC (2 A for 37 circuits)(AWG #20)
Voltage rating	250 V AC, DC
Temperature range	-40°C to +85°C (including temperature rise in applying electrical current)
Contact resistance	Initial value/ 15 m Ω max. After environmental tests/ 30 m Ω max.
Insulation resistance	5,000 MΩ min.
Withstanding voltage	1,000 VAC/minute

Note: Contact JST for details.

Model number identification



Standards -

Recognized E60389

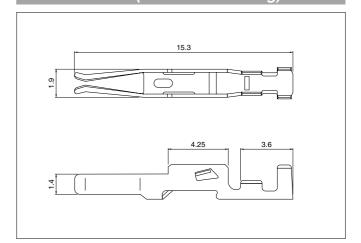
Certified LR20812

- * Refer to "General Instruction and Notice when using Terminals and Connectors" at the end of this catalog.
- * Contact JST for details.
- * Compliant with RoHS.

Pin contact (for plug housing)

5.8 3.6

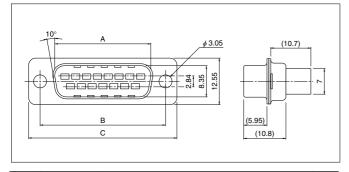
Socket contact (for socket housing)



	Model No.			Applicable wire		
Pin c	ontact	Socket contact			Q´ty / reel	
Gold-plated	Tin-plated	Gold-plated	AWG #	(mm)		
J-SP1140	J-SP1190	J-SS1340	# 24~# 20	1.1~1.8	40.000	
J-SP2140	J-SP2190	J-SS2340	# 28~# 24	0.9~1.3	10,000	

RoHS compliance Gold-plated products display (LF)(SN) on a label.

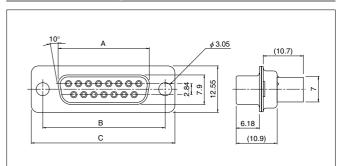
Plug housing



Cir- Model No.	Dimensions (mm)				
cuits	woder No.	Α	В	С	box
9	JEC-9P-3	16.92	24.99	30.80	100
15	JAC-15P-3	25.25	33.32	39.14	100
25	JBC-25P-3	38.97	47.04	53.04	50
37	JCC-37P-3	55.43	63.50	69.32	50

RoHS compliance

Socket housing



Cir- Model No.	Dimensions (mm)				
Cir- cuits	Model No.	Α	В	С	box
9	JEC-9S-3	16.34	24.99	30.80	100
15	JAC-15S-3	24.67	33.33	39.14	100
25	JBC-25S-3	38.38	47.04	53.04	50

RoHS compliance

Crimping machine, Applicator

	Crimping	Applicator		
Contact	machine	Crimp applicator	Dies	Crimp applicator with dies
J-SP1***		MKS-L	MK/J-SP/SS1	APLMK J-SP/SS1
J-3P1"""		*MKS-SC	SC/J-SP/SS1	APLSC J-SP/SS1
J-SS1***		MKS-L	MK/J-SP/SS1	APLMK J-SP/SS1
J-551****	AP-K2N	*MKS-SC	SC/J-SP/SS1	APLSC J-SP/SS1
J-SP2***	AP-KZN	MKS-L	MK/J-SP/SS2	APLMK J-SP/SS2
J-3F2		*MKS-SC	SC/J-SP/SS2	APLSC J-SP/SS2
J-SS2***		MKS-L	MK/J-SP/SS2	APLMK J-SP/SS2
J-332****		*MKS-SC	SC/J-SP/SS2	APLSC J-SP/SS2

Note: *Strip-crimp applicator



DSUBMINIATURE J&JK SERIES Accessories/EMI prevention shielding cover (J cover)

J COVER

*71*2°



Features -

- This shielding cover is made of steel, formed by our advanced stamping technology, and nickel-plated.
- The box-shaped cover completely encloses such EMI radiating areas as the connections between the connector and wires. The result is a superior shielding effect.
- · To install the shielding cover, simply align and press the upper and lower cover elements, then tighten the nuts. It then securely grips the round cables.
- This cover is so compact, light and sturdy, that it can be used to cover the connectors of any input/output cable. Moreover, it is attractive in appearance.
- * Refer to "General Instruction and Notice when using Terminals and Connectors" at the end of this catalog.
- * Contact JST for details.
- * Compliant with RoHS.

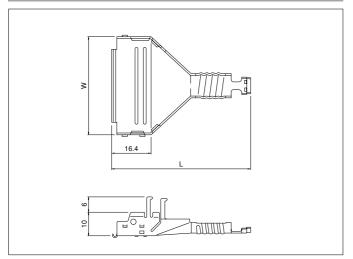
Standards -

Recognized E60389

Applicable cable dimensions

Circuits	J series	9	15	25	37
Circuits	JK series	15	_	_	_
Cable oute	r diameter (mm)	7.0	± 0.2	8.0 ± 0.2	10.0 ±02

Shielding cover A



	J series JK series		Dimension	- · ·		
Cir- cuits	Model No.	Cir- cuits	Model No.	W	L	Q'ty / box
9	J-SC9A	15	JK-SC15A	19.4	42.0	200
15	J-SC15A	_	_	27.6	46.9	150
25	J-SC25A	_	_	41.4	57.0	100
37	J-SC37A	_	_	57.8	70.6	125

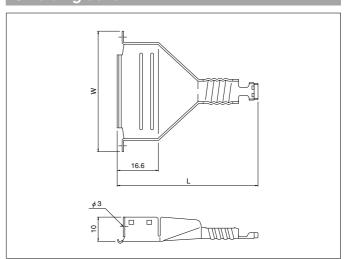
Material and Finish

Steel, copper-undercoated, nickel-plated

RoHS compliance

Note: The cover of the JK series 15-circuit connector is the same as that of the J series 9-circuit connector, except for the number of circuits indicated.

Shielding cover B



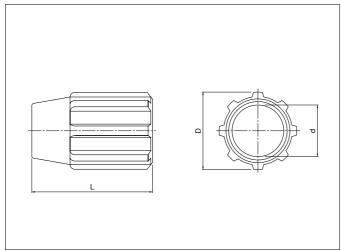
Circuits		Model No.	Dimensi	Q'ty / box	
J series	JK series	wodel No.	W	L	bóx
9	15	J-SC9B	30.0	(42.0)	200
15	_	J-SC15B	38.0	(46.9)	150
25	_	J-SC25B	52.0	(57.0)	150
37	_	J-SC37B	68.0	(70.6)	100

Material and Finish Steel, copper-undercoated, nickel-plated

RoHS compliance

Note: The cover of the JK series 15-circuit connector is the same as that of the J series 9-circuit connector.

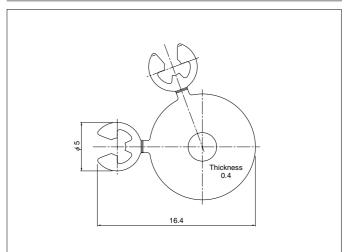
Cover nut



Cir- cuits	Model No.	D	d	L	Q'ty / box
9 15	J-CN9 · 15	13.6	7.2	19.0	1,000
25	J-CN25	16.4	8.4	25.0	1,000
37	J-CN37	18.8	10.4	28.0	1,500

Material Glass-filled, PBT, UL94V-0, black

E-ring

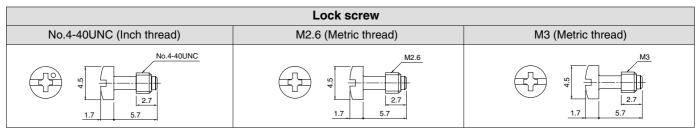


Model No.	Q'ty / box					
J-ER	5,000					
Material						
Stainless steel						

RoHS compliance

Note: The cover nuts, lock screws and E-rings are used with both the J and JK series connectors.

RoHS compliance



Type of screw	Model No.	Q'ty / box
No.4-40UNC (Inch thread)	J-SL-1C	5,000
M2.6 (Metric thread)	J-SL-2C	5,000
M3 (Metric thread)	J-SL-3C	5,000

Material and Finish Steel, copper-undercoated, nickel-plated

RoHS compliance

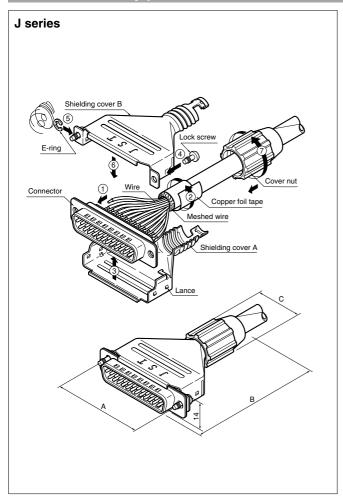
Use the following Model Nos. when ordering J-covers as a set

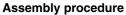
Ose the following widden Nos. When ordering 5-covers as a set.								
J series			JK series					
Circuits	Model No.	Circuits Model No.		Parts in one set	Q'ty / box			
9	J-C9-()C	15	JK-C15-()C	Shielding cover A · · · · · · · · 1 pc.	25			
15	J-C15-()C	_	_	Shielding cover B	25			
25	J-C25-()C	_	-	Lock screw ······2 pcs.	20			
37	J-C37-()C	_		E-ring · · · · · · · · · 1 set	10			

RoHS compliance

Note: In the above lock screw model numbers, the number in parentheses indicates the type of screw-1: Inch thread (No.4-40UNC), 2: Metric thread (M2.6), 3: Metric thread (M3).

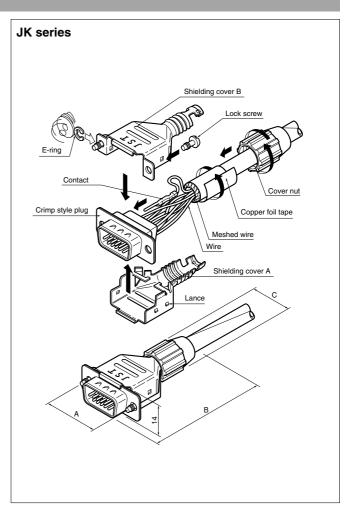
J-cover assembly procedure





- 1. Connect wires to the connector by soldering or crimping.
- 2. Fold back the braided shielding wire along the outside insulation and wind the copper foil tape around the shielding wire.
- 3. Install the connector into shielding cover A.
- 4. Screw the lock screws onto shielding cover B.
- 5. Install the E-rings.
- **6.** Align shielding cover B with shielding cover A and press shielding cover B until it engages the lances of shielding cover A.
- 7. Tighten the cover nut until the predetermined position is reached.

Note: For details of the J-cover assembly procedure, please refer to the processing specifications separately available. The shielding effect of the J-cover is critically dependent on proper assembly.



Dimensions after assembly

Circ	cuits	Dimensions (mm)				
J series JK series		А	A B			
9	15	24.99	(49.0)	13.6		
15	_	33.32	(53.0)	13.6		
25	_	47.04	(64.5)	16.4		
37	_	63.50	(78.5)	18.9		



DSUBMINIATURE J&JK SERIES

Accessories/EMI prevention overmolding cover

MOLD COVER



Features

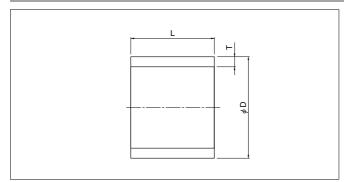
- This cover completely encloses all wire connections to the connector, and its braided wire crimp section ensures a reliable ground connection. The result is excellent shielding.
- This cover is sturdy enough to withstand the high pressure necessary during overmolding. It can thus be finish-molded directly.
- * Refer to "General Instruction and Notice when using Terminals and Connectors" at the end of this catalog.
- * Contact JST for details.
- * Compliant with RoHS.

Applicable cable diameter

Circuits		Oakla O.D. (mare)			
J series	JK series	Cable O.D.(mm)			
9	15	8.6 ^{±0.2}			
15	_	7.6 ^{±0.2}			
25	_	8.6 ^{±0.2}			

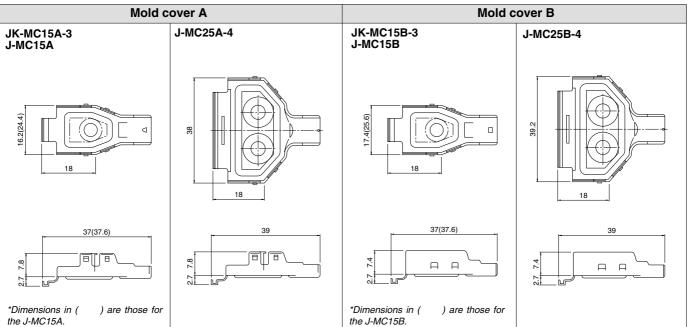
Note: Contact JST for cables other than those listed above.

Ferrule

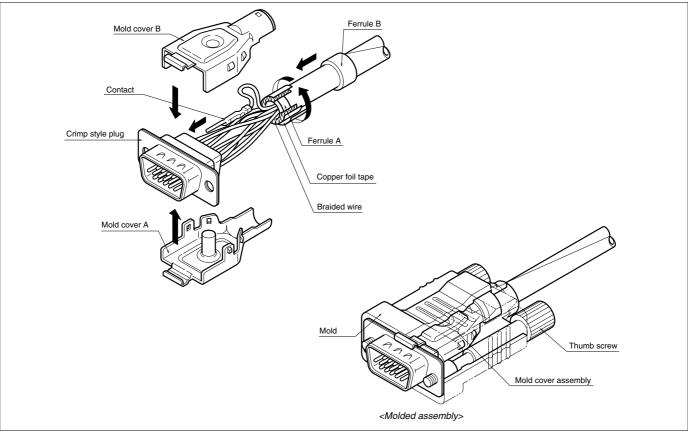


Circuits		Ferrule	Dimensions (mm)				
J series	JK series	remule	φ D	Т	L		
9 • 25	15	15	Α	8.0	0.5	4.0	
			15	15	15	15	В
15	_	Α	7.0	0.5	4.0		
		_	В	10.5	0.6	8.0	

RoHS compliance



Mold cover assembly procedure



Note: Contact JST for thumb screws.

Assembly procedure

1. Processing braided shielding wire

Pass the cable through ferrule B and remove the insulation at the end of the cable. Install ferrule A and fold back the braided shielding wire along the outside insulation. Then wind the copper foil tape around the shielding wire.

2. Connecting the wires to the contacts

Connect the wires to the contacts by crimping and insert the contacts into the housing.

3. Assembling the mold covers

Align mold cover B with mold cover A and press mold cover B until it engages the lances of mold cover A. Install ferrule B over the cable holding section of the cover assembly and crimp ferrule B. This completes the assembly.

Circuits		Double come Model No.		M	Q'ty / box
J series	JK series	Parts name	Model No.	Material and Finish	or bag
		Mold cover A	JK-MC15A-3	Steel, copper-undercoated, nickel-plated	500
9	15	Mold cover B	JK-MC15B-3	Steel, copper-undercoated, filoker-plated	300
9	15	Ferrule A	JK-FL15A-8.0C	Conney tin plated	1,000
		Ferrule B	JK-FL15B-11.3	Copper, tin-plated	500
		Mold cover A	J-MC15A	Steel, copper-undercoated, nickel-plated	200
15	_	Mold cover B	J-MC15B	Steel, copper-undercoated, filoker-plated	200
		Ferrule B	J-FL15B-10.5	Copper, tin-plated	500
		Mold cover A	J-MC25A-4	Cteel company undergoated ministral plated	250
25	_	Mold cover B	J-MC25B-4	Steel, copper-undercoated, nickel-plated	230
23		Ferrule A	JK-FL15A-8.0C	Conner tip plotted	1,000
		Ferrule B	JK-FL15B-11.3	Copper, tin-plated	500

RoHS compliance

Crimping machine, Applicator

Contact	Crimping	Applicator				
Comaci	machine	Crimp applicator	Dies	Crimp applicator with dies		
JK-FL15B-11.3	AP-K2N	MKS-L-RG	MK/JK-MC15	APLMK JK-MC15		
J-FI 15B-10 5		MK5-L-RG	MK/J-MC15	APLSC JK-MC15		



DSUBMINIATURE J SERIES

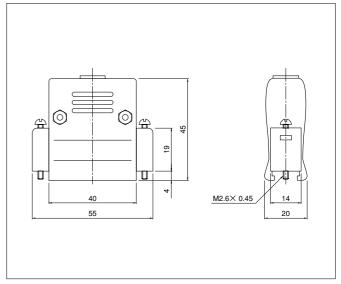
Accessories/Covers

JIS STYLE PLASTIC COVER (for 25-circuit J series connectors)



Features

- Molded plastic cover.
- This cover can be used together with the hexagonal and rectangular metric lock screws specified in JIS-C-6361.
- * Refer to "General Instruction and Notice when using Terminals and Connectors" at the end of this catalog.
- * Contact JST for details.
- * Compliant with RoHS.



Model No.	Parts in one set	Cover material	Q´ty / box
JCB-25M	Covers - 2 pcs. Lock screw - 2 pcs. Cable clamp - 2 pcs. Cover screws and nuts - 2 pcs. for each Clamp screws - 2 pcs.	ABS resin	10



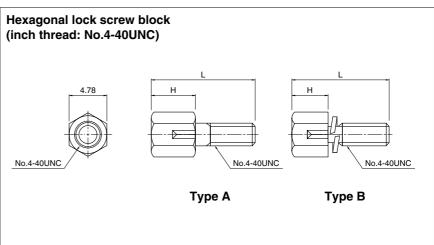
DSUBMINIATURE J.JH.JK & KH SERIES

Accessories/Lock screw block

A varietly of accessories are available for the D subminiature connectors.

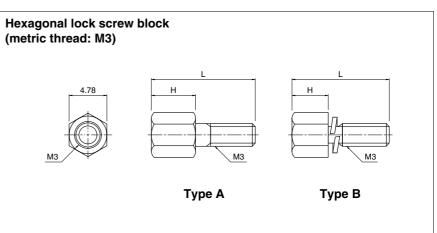
LOCK SCREW BLOCK





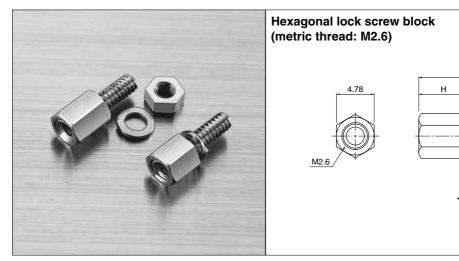
Applicable series Dimension / Model No.	J series right angle through- hole type JK series straight through- hole type		J series straight through- hole type	JH series right angle through- hole type KH series right angle through- hole type	Dimension H (mm)	Туре	Attachment	Q'ty / box
Dimension L (mm)	13.1	15.0	10.0	11.8				
	JFS-4S-C1N	KFS-4S-C1N	_	_	5.5		Spring washer 1 pc. Nut 1 pc.	
	JFS-4S-B1W	KFS-4S-B1W	SFS-4S-B1W	HFS-4S-B1W	4.8	Α	On the second second	
Model No.	JFS-4S-C1W	KFS-4S-C1W	_	_	5.5		Spring washer 1 pc.	2,000
	JFS-4S-B1WM	KFS-4S-B1WM	SFS-4S-B1WM	HFS-4S-B1WM	4.8	В	Hexagonal lock screw &	
	JFS-4S-C1WM	KFS-4S-C1WM	SFS-4S-C1WM	HFS-4S-C1WM	5.5	В	spring washer are integrated	

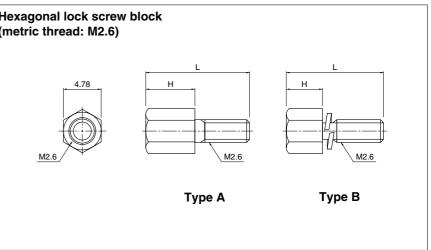




Applicable series Dimension / Model No.	J series right angle through- hole type JK series straight through- hole type	JK series right angle through- hole type	J series straight through- hole type	JH series right angle through- hole type KH series right angle through- hole type	Dimension H (mm)	Туре	Attachment	Q'ty / box
Dimension L (mm)	13.1	15.0	10.0	11.8				
	JFS-3S-C1N	KFS-3S-C1N	_	_	5.5	А	Spring washer 1 pc. Nut 1 pc.	
	JFS-3S-B1W	_	SFS-3S-B1W	_	4.8		On the second second second	2,000
Model No.	_	KFS-3S-C1W	SFS-3S-C1W	HFS-3S-C1W	5.5		Spring washer 1 pc.	
	_	_	SFS-3S-B1WM	HFS-3S-B1WM	4.8	Б	Hexagonal lock screw &	
	JFS-3S-C1WM	KFS-3S-C1WM	SFS-3S-C1WM	HFS-3S-C1WM	5.5	В	spring washer are integrated	

D SUBMINIATURE CONNECTOR J.JH.JK&KH SERIES



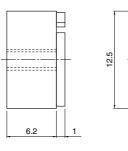


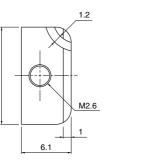
Applicable series Dimension / Model No.	J series right angle through- hole type JK series straight through- hole type	JK series right angle through- hole type	J series straight through- hole type	JH series right angle through- hole type KH series right angle through- hole type	Dimension H (mm)	Туре	Attachment	Q'ty / box
Dimension L (mm)	13.1	15.0	10.0	11.8				
	JFS-2.6S-C1N	KFS-2.6S-C1N	_	_	5.5		Spring washer 1 pc. Nut 1 pc.	
	JFS-2.6S-B1W	KFS-2.6S-B1W	SFS-2.6S-B1W	HFS-2.6S-B1W	4.8	Α [Onding work has a first	
	_	KFS-2.6S-C1W	SFS-2.6S-C1W	HFS-2.6S-C1W	5.5		Spring washer 1 pc.	2,000
	JFS-2.6S-B1WM	KFS-2.6S-B1WM	SFS-2.6S-B1WM	HFS-2.6S-B1WM	4.8	В	Hexagonal lock screw &	
	JFS-2.6S-C1WM	KFS-2.6S-C1WM	SFS-2.6S-C1WM	HFS-2.6S-C1WM	5.5	6	spring washer are integrated	

RoHS compliance



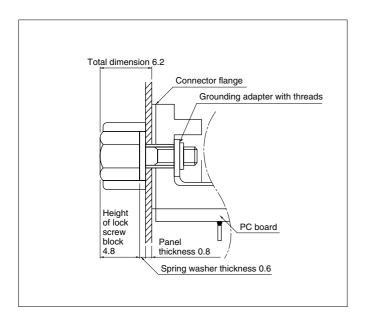
Rectangular lock screw block (metric thread: M2.6)





Model No.	Attachment	Q´ty / box
JFS-2.6R-N	Spring washer – 1 pc. Set screw – 1 pc.	1,000

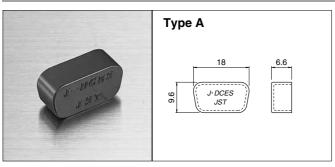
D SUBMINIATURE CONNECTOR J.JH.JK&KH SERIES



Application examples of hexagonal lock screw blocks

- The resulting total dimension from the connector flange to the top of the hexagonal lock screw block must be 6.2mm after assembly.
- The D subminiature connector can be installed on the Panel by simply tightening the hexagonal lock screw block together with grounding adapter, which has an identical thread to that of the F, G, and H types.

DUST COVER (for receptacles)



Туре	В		
	18	<i>φ</i> 3	7.4
9.6	J-DCES-1 JST		
	25]	
	33		

Type	Circ	cuits	Model No.	Q´ty / box	
Type	J series	JK series	iviodei ivo.	Q ty / box	
Α	0	45	J-DCES	1 000	
В	9	15	J-DCES-1	1,000	

Material
PA, UL94V-0, black

RoHS compliance

EXTRACTION TOOL



With this tool, contacts (connected to wires by crimping) can be easily removed if they are improperly inserted into plug and receptacle housings.

Appli	Applicable Connector		
J series		DEJ-0.3	
JK series	Plug	KEJ-0.7	
JK series	Receptacle	KEJ-0.4	